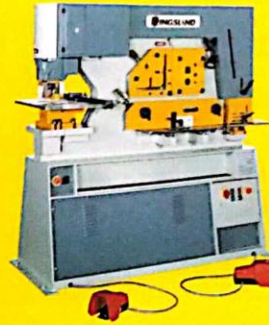








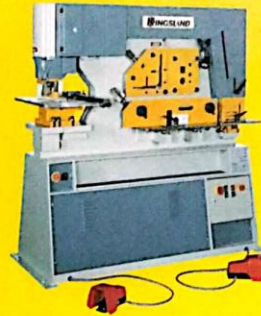


## KINGSLAND model specifications









based on material strength of 450 N/mm <sup>2</sup>		MULTI 60	MULTI 70	MULTI 80	MULTI 95	MULTI 125	MULTI 175
<b>PUNCHING</b>							
	maximum capacity	29 x 15	26 x 20	28 x 20	27 x 25	35 x 25	40 x 32
	diameter x thickness	57 x 8	57 x 9	57 x 10	57 x 12	57 x 16	57 x 22
	stroke length	55	55	55	80	80	80
	standard throat depth	305	305	305	355	355	625
	deep throat model	625	625	625	625	625	625
	largest hole - std. equipment	57	57	57	57	57	57
	largest hole (optional) (*)	160	160	160	160	225	225
	maximum section	305	305	305	305	305	380
	working height	1030	1030	1087	1039	1056	1134
<b>SHEARING</b>							
	flat bar – max. thickness	230 x 20	300 x 20	300 x 20	380 x 20	380 x 25	380 x 30
	flat bar – max. width	375 x 10	375 x 15	450 x 15	480 x 15	600 x 15	600 x 20
	angle flange trim – max 45°	100 x 15	100 x 15	100 x 15	120 x 15	120 x 15	120 x 15
	working height	890	890	890	890	900	900
<b>ANGLE CUTTING</b>							
	90° cut	130 x 13	130 x 13	150 x 13	150 x 15	150 x 18	200 x 20
	45° mitre (true int./ext.)	70 x 10	70 x 10	70 x 10	80 x 10	80 x 10	80 x 10
	working height	1130	1130	1155	1155	1160	1160
<b>SECTION CUTTING</b>							
	round/square	45	45	45	50	55	65/55
	channel/beam (**) (*)	130 x 65	130 x 65	130 x 65	160 x 90	200 x 100	300 x 125
	Tee (**) (*)	90 x 12	90 x 12	90 x 12	100 x 12	120 x 12	150 x 15
	(**) other profiles are also possible						
	(*) optional equipment						

Illustrations, dimensions, weights...  
are not binding as designs are constantly being reviewed.



all dimensions are in mm

based on material strength  
of 450 N/mm<sup>2</sup>

	MULTI 60	MULTI 70	MULTI 80	MULTI 95	MULTI 125	MULTI 175
<b>NOTCHING</b>						
 material thickness	10	10	12	13	13	16
 width – rectangle	45	45	40	52	60	60
depth – rectangle	90	90	90	100	100	100
depth – vee (*)	60	60	60	70	80	80
angle flange – max. profile	100 x 10	100 x 10	100 x 10	100 x 13	100 x 13	110 x 14
working height	890	890	890	890	900	900
<b>CORNER NOTCH (*)</b>						
 maximum capacity	250 sq x 6	250 sq x 6	250 sq x 6	250 sq x 6	250 sq x 6	250 sq x 6
<b>TUBE NOTCH (*)</b>						
 maximum outside diameter	83	83	83	108	108	165
<b>BENDING (*)</b>						
 bar bend. max. capacity	250 x 12	250 x 13	250 x 15	250 x 20	250 x 22	250 x 25
sheet bend. max. capacity	500 x 3	500 x 3	500 x 3	500 x 3	700 x 3	700 x 4
<b>PUNCHING AT NOTCH STATION (*)</b>						
 throat depth	125	125	125	125	125	125
maximum capacity	38 x 7	38 x 8	38 x 8	38 x 10	38 x 12	38 x 13
<b>TECHNICAL DATA</b>						
motorpower	5,5 kW	5,5 kW	7,5 kW	7,5 kW	7,5 kW	11 kW
nett weight – std. throat	1570 kg	1620 kg	1925 kg	2430 kg	3100 kg	5550 kg
gross weight – std. throat	1695 kg	1740 kg	2095 kg	2640 kg	3370 kg	5970 kg
machine dim. (LxWxH), cm	164 x 71 x 178	164 x 71 x 180	176 x 71 x 183	190 x 79 x 191	200 x 80 x 203	270 x 112 x 216
packed dim. (LxWxH), cm	175 x 86 x 195	175 x 86 x 197	191 x 86 x 200	205 x 94 x 209	215 x 95 x 221	285 x 127 x 241