

## RF-40HC / 40HS RF-40C2F / 40S2F

HS = Square Table

HC = Cross Table

S2F=Square Table + Spindle Power Down Feed  
0.12 – 0.18 – 0.25 mm per/rev.

C2F=Cross Table + Spindle Power Down Feed  
0.12 – 0.18 – 0.25 mm per/rev.

### WORKING CAPACITY

In Mild Steel	Drilling	40mm (1 1/2")
	Face Mill	100mm (4")
	End Mill	20mm (3/4")
(Optional) In Light Alloy	Tapping	20mm (3/4")
		40mm (1 1/2")



Optional Swivel Vise Table



Cross Table

RF-40HC



Square table

RF-40S2F

Item	Unit	RF-40	RF-40N2F	RF-40HC	RF-40HS	RF-40C2F	RF-40S2F
Main Motor	HP	1 (3-Phase) / 1.5 (1-Phase)		1 (3-Phase) / 1.5 (1-Phase)			
Speed	1 Speed Motor (standard)	60Hz 65~1550 50Hz 55~1260 (6 speeds)		60Hz 65~1550 50Hz 55~1260 (6 speeds)			
	2 Speed Motor (optional)	60Hz 65~3100 50Hz 55~2520 (12 speeds)		60Hz 65~3100 50Hz 55~2520 (12 speeds)			
Taper		MT3 or R8		MT3 or R8			
Stroke	mm	130	107	130			107
Depth	mm	260		260			
Table Size	mm	730 x 210		585 x 190 (Cross Table)	555 x 495 (Square Table)	585 x 190 (Cross Table)	555 x 495 (Square Table)
X Travel	mm	460		380	-	380	-
Y Travel	mm	230		180	-	180	-
Column Diameter	mm	Ø115		Ø115			
No. of T Slot		4		4	2	4	2
T Slot Size	mm	16 x 26		14 x 24	16 x 26	14 x 24	16 x 26
Packing Dimensions	mm (L x W x H)	810 x 740 x 1150		830 x 740 x 1860			
Machine Weight	NW/GW	270 / 300 kgs		280 / 310 kgs	270 / 300 kgs	295 / 325 kgs	285 / 315 kgs
		595 / 660 lbs		615 / 685 lbs	595 / 660 lbs	650 / 715 lbs	630 / 695 lbs
No. of Machines Packed in 20' container	20'	42 sets (w/o stand)		21 sets			